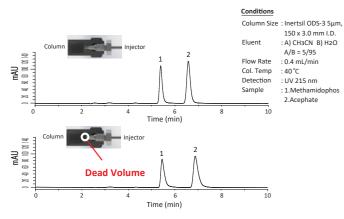
HPLC Column Cleaning and Storage

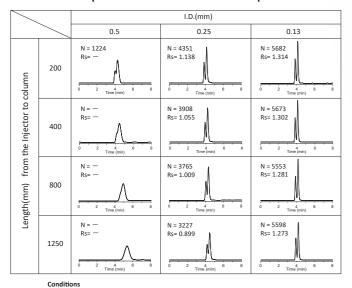
System Dead Volume : Tubing Connections

Impact of Dead Volume to Peak Shape



System Dead Volume **Tubing Connections from the Injector to Column**

Impact of Dead Volume to Peak Shape

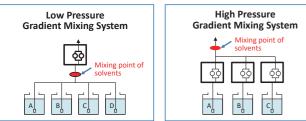


Column Size

InertSusatin C18 3 µm, 150 x 2.1 mm I.D. : A) CH3CN B) H2O A/B = 50/50

Flow Rate : 0.2 mL/min Col. Temp : 40 °C Detection · IIV 254 nm Sample : o,p-creso

Gradient Delay



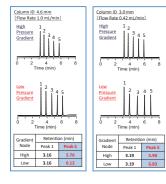
Column Size

Eluen

Col. Temp

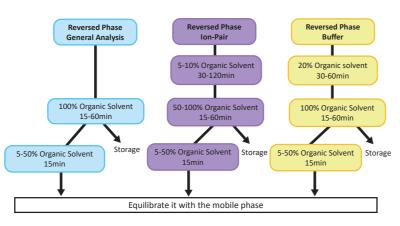
Detection

Sample Mixer Volume



General Method of Washing for Reversed Phase Columns

The organic solvent can be either Acetonitrile or Methanol



• When the mobile phase does not contain any buffered mobile phases or ion-pairing reagents

Use high concentration organic solvent to remove the highly lipophilic contaminants. Increase the content of organic solvent up to 100%. Then, flush the column with 5 column volumes. When observing excessive back pressure, reduce and adjust the flow rate.

Example Column Dimensions 4.6 mm I.D. x 250 mm Method Flow Rate 1 mL/min Method Mobile Phase acetonitrile/water = 65/35

Step 1 : Clean the column with 100 % acetonitrile at 1 mL/min for at least 30 minutes.

• When the mobile phase contain ion-pairing reagents

Depending on the ion-pairing reagent type, precipitation may occur when cleaning the column with 100 % water and extreme care is required. Clean the column with a water/organic solvent mixture, using the same content as in the mobile phase containing an ion-pairing reagent. For example, clean the column with 10% acetonitrile in water for at least 30 minutes. Then, clean it with water/acetonitrile = 50/50 for at least 30 minutes.

The content of organic solvent should be increased further when using ion-pairing reagents containing long alkyl chains to effectively remove out from the column

Example Column Dimensions 4.6 mm I.D. x 250 mm Method Flow Rate 1 mL/min Method Mobile Phase 10 mM KH 2PO 4+ 2 mM *IPCC-09 (pH:2.5)/acetonitrile = 90/10

Step 1 : Clean the column with 10 % acetonitrile in water at 1 mL/min for at least 30 minutes.

Step 2 : Clean the column with acetonitrile/water = 50/50 for at least 30 minutes. * IPCC-09 : Sodium 1-nonanesulfonate

* Please be aware that removal of 100% of the ion-pairing reagent may not be possible. Due to the fact that ion-pairing reagents can alter column selectivity, it is strongly recommended to dedicate columns to ion-pairing methods to avoid problems with reproducibility.

• When the mobile phase contain buffered mobile phases

Clean the column with a water/organic solvent mixture, using the same content as in the buffered mobile phase. For example, clean the column with 20% acetonitrile in water for at least 30 minutes. Then, clean it with 100 % acetonitrile.

Example Column Dimensions 4.6 mm I.D. x 250 mm

Method Flow Rate 1 mL/min

Method Mobile Phase 10 mM KH 2PO 4/acetonitrile = 80/20

Step 1 : Clean the column with 20% acetonitrile in water at 1 mL/min for at least 30 minutes. Step 2 : Clean the column with 100% acetonitrile at 1 mL/min for at least 30 minutes. * When using the column again for the analysis, follow the procedures below to avoid

- precipitating mobile phase buffers on the column.
- Step 1 : Equilibrate the column with 20% acetonitrile in water at 1 mL/min for at least 30 minutes
- Step 2 : Equilibrate the column with the buffered mobile phase to be used at 1 mL/min for at least 30 minutes.
- Step 3 : The column may be considered fully equilibrated once a constant back pressure and stable baseline are observed.

General Method of Washing for Normal Phase Columns

Normal-phase separations depend upon polar adsorptive interact ions, which the bonded phase is polar and the mobile phase is non-polar. Polar analytes will be more strongly retained than non-polar analytes in normal-phase chromatography. Clean the column with polar solvents to remove highly polar contaminants.

Hexane < Chloroform < Tetrahydrofuran < 2-Propanol < Ethanol

Weak solvents Strong solvents Cleaning Inertsil SIL-100A, Inertsil SIL-150A, Inertsil WP 300 SIL, Inertsil NH2,

Inertsil CN-3. Inertsil Diol. InertSustain NH2 Columns

Clean the column with ethanol or 2-propanol. Because alcohol solvents are quite viscous, adjust the flow rate to avoid excessive column back pressure.

Example Column Dimension 4.6 mm I D x 250 mm Method Flow Rate 1 mL/min Method Mobile Phase n-hexane/2-propanaol/acetic acid = 90 /10/0.1 Step 1 : Clean the column with 100 % 2-propanol at 0 .2 mL/min for at least 60 minutes.

General Method of Washing for HILIC Columns

Under HILIC mode, polar analytes are retained with high organic mobile phases The following describes the elution strength of solvents used in HILIC mode.

Tetrahydrofuran < Acetonitrile < 2-Propanol < Ethanol < Methanol < Water

Cleaning InertSustain Amide Columns

InertSustain Amide column in 100% acetonitrile.

Weak solvents

To avoid precipitating mobile phases buffers within the column, clean the column with a water/organic solvent mixture, using the same content as in the buffered mobile phase. Clean the column with acetonitrile/water = 50/50 to remove highly polar contaminants If the column still shows shift in retention time or distorted peak shapes, clean the column with 100 % water for at least 30 minutes. After cleaning the column, make sure to thoroughly equilibrate the column with the mobile phase to be used in the analysis prior to use. Store the

Example Column Dimensions 4.6 mm I.D. x 250 mm Method Flow Rate 1 mL/min

Method Mobile Phase 5 mM CH3COONH 4/acetonitrile = 10/90

Step 1 : Clean the column with acetonitrile/water = 90/10 at 1 mL/min for at least 30 minutes.

Step 2 : Clean the column with acetonitrile/water = 50/50 at 1 mL/min for at least 30 minutes.

• Cleaning Inertsil HILIC Columns

To avoid precipitating mobile phases buffers within the column, clean the column with a water/organic solvent mixture, using the same content as in the buffered mobile phase. Clean the column with 100 % water to remove highly polar contaminants Example Column Dimensions 4.6 mm I.D. x 250 mm

Method Flow Rate 1 mL/min

Method Mobile Phase 5 mM CH3COONH 4/acetonitrile = 10/90 Step 1 : Clean the column with acetonitrile/water = 90/10 at 1 ml/min for at least 30 minutes Step 2 : Clean the column with 100 % water in water at 1 mL/min for at least 30 minutes.

Cleaning InertSustain NH2 Columns

To avoid precipitating mobile phases buffers within the column, clean the column with a water/organic solvent mixture, using the same content as in the buffered mobile phase. Clean the column with acetonitrile/water = 50/50 to remove highly polar contaminants. If the column still shows shift in retention time or distorted peak shapes, clean the column with 50 mM ammonium formate (or ammonium acetate) aqueous solution/acetonitrile = 50/50 for at least 30 minutes. After cleaning the column, make sure t o thoroughly equilibrate the column with the mobile phase to be used in the analysis prior to use. Store the InertSustain NH2 column in 100% acetonitrile.

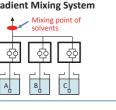
Example Column Dimensions 4.6 mm I.D. x 250 mm

Method Flow Rate 1 mL/min

Method Mobile Phase 5 mM CH3COONH4/acetonitrile = 10/90

Step 1 : Clean the column with acetonitrile/water = 90/10 at 1 mL/min for at least 30 minutes Step 2 : Clean the column with acetonitrile/water = 50/50 at 1 mL/min for at least 30 minutes.





: InertSustainSwift C18

: A) CH3CN B) H2O

: Standard approx, 1.0 mL

· 1 4-Methylnhenol

2. 4-Ethylphenol

3. 4-Propylphend

4. 4-Butylphenol 5. 4-Pentylpheno

Semi-micro approx. 0.4 mL

: 40 °C

: PDA 270 nm : o,p-cresol

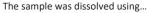
Standard : 3 μm, 150 x 4.6 mm I.D.

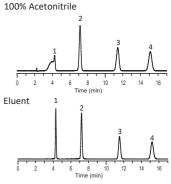
Semi-micro: 3 um. 150 x 3.0 mm I.D.

A/B = 50/50 -6min -100/0. v/v

Sample Dilution







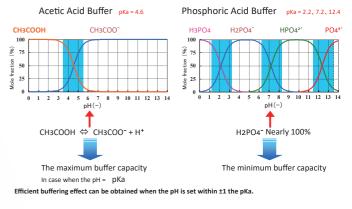
Eluent

Sample

- Column Size : InertSustain AQ-C18 5um 150 x 4.6 mm I.D.
 - : A) CH3CN B) H2O
 - A/B = 10/90
- Flow Rate : 1.0 mL/min
- Col. Temp 40 °C
- Detection : UV 280 nm
 - : 1. 5-Hydroxymethyl-2-furaldehyd 2. 2-Furfural
 - 3. 2-Acetvlfuran
 - 4. 5-Methyl-2-furfura

Injection : 10 µL

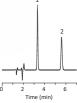
The Buffering Effect



10 mM Acetic Acid Buffer (pH 4.5)

Strong solvents

Acetic Acid or Sodium Acetate solutio prepared to 10 mM each and adjusted the pH at 4.5

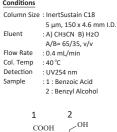


10 mM Phosphoric Acid Buffer (pH 4.5)

Phosphoric Acid or Sodium Dihydrogen Phosphate were prepared to 10 mM each and adjusted the pH at 4.5

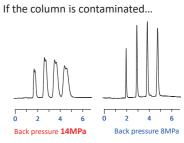


Condition





Column Contamination



Conditions

Eluent

Column Size : Inertsil ODS-3 3 μm, 100 x 3.0 mm I.D : A) CH3CN B) H2O

- A/B= 65/35. v/v Flow Rate . : 0.4 mL/min Col. Temp : 40 °C Detection : UV254 nm Sample
 - : 1 : Acetophenone : Benzene
 - 3 : Toluene
 - 4 : Naphthaler

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